



**Work Order ID 90919****\*90919\***

Page 2

Wednesday, October 17, 2012 2:34:42 PM

Item ID: PB67-43001-211

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Square Tube

Stop **\*NS2\***

Start Date: 9/28/2012 Start Qty: 36.00

**\*36\***

Cust Item ID:

Required Date: 10/5/2012 Req'd Qty: 36.00

**\*36\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

12/11/22  
MF  
12-11-21

# Picklist Print

Wednesday, October 17, 2012 2:34:42 PM

Page 1  
T

Work Order ID: 90919

Parent Item: PB67-43001-211

Start Date: 9/28/2012

Required Date: 10/5/2012

Parent Item Name: Square Tube

Start Qty: 36.00

Required Qty: 36.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

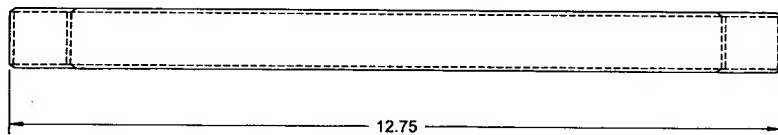
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6TS1.000W.065 6061T6 SQ TUBE 1.00 x 1.00 X 0.065w	120W	Purchased	No			100	f	0.0000	1.0625	40.263158	Ae	12/11/19	

DA  
22  
12.10.23

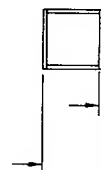
M123552 → 53.6842107



0.06 X 45° CHAMFER  
4 PL

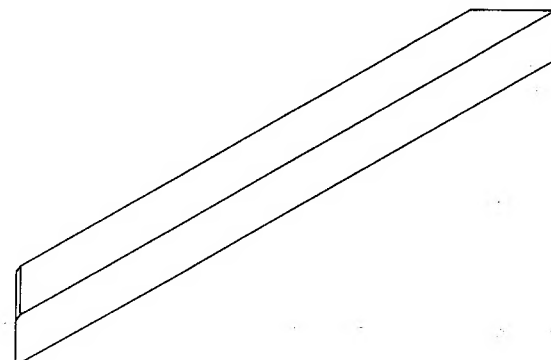


**B67-43001-211 SQUARE TUBE**



0.065  
TYP, REF

1.00  
TYP, REF



# 90919

**RELEASED**  
2009-09-24  
MP

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
REF. DART SPEC. M6061T6TS1.000W0.065
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 17 OF PREMIER AVIATION DRAWING NO. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.	AS	B67-43001-211	SHEET 1 OF 1	
APPROVED	MP	TITLE	SCALE	
DE APPR.	N/A	SQUARE TUBE	NTS	
DATE	09.02.19	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		